

Description

An effective, oil based Metal Working Fluid. This is an organic oil reinforced with extreme pressure additives used in the metal working industry for cutting, tapping, drilling and reaming, reducing heat build up and countering tool wear when working with both hard and soft materials.

Benefits & Features

- Use for cutting, tapping, drilling, reaming, drawing, pressing, extruding and forming
- Contains molybdenum disulphide for reduced wear
- Improved surface finish
- Increased tool life
- Effective on stainless steel, titanium and soft materials such as copper and aluminium
- Reduces work hardening
- Reduces heat build up

Directions for Use

Cut tip off the nozzle and apply directly to the workpiece.

Technical Data

Appearance:	Black oil
Odour:	Sweet
Contents:	Blend of organic oils, molybdenum disulphide, phosphorus, chlorine and sulphur
Storage:	Store in a cool, dry place
Flash Point:	250°C
Temperature Range:	Use at all metalworking temperatures
Solubility:	Insoluble in water
Shelf Life:	60 months from the date of manufacture

Note

This technical data sheet is for general guidance purposes only and may contain information that is inappropriate for certain conditions of use. Accordingly, all recommendations and suggestions are made without guarantee. Further information is available from our Technical Department.

